ZINC CRANK HANDLE OPERABLE ON ONE SIDE

**STEP E**
- Continuous PVC block 3/32" x 5/8" by others
- Stainless steel worm gear shaft
- 7/16" (11.1mm) hole by Unicel
- Pressure plates
- Screw #10 x 1 1/2" (38.1mm) @ ±6" (152.4mm) by others

**STEP F**
- Center SS worm gear shaft
- 7/16" (11.1mm) hole by Unicel
- Stainless steel worm gear shaft
- Hole by Unicel
- Pressure plates

**STEP G**
- Snap-on cover

**STEP H**
- Snap-on cover
- 7/16" (11.1mm) hole by Unicel
- Crank handle
- Tighten set screw
- 7/16" (11.1mm) hole by Unicel