A - Install stainless steel worm gear shaft 1 into the cavity provided for it in the gear housing 3. To insert the worm gear in position, center the worm gear with the white gearing wheel 2 and press firmly with a light rotation movement.

B - Make sure that the gear housing is free of dirt. Screw the plastic cover in place. Do not use excessive torque on screws 4 in securing the plastic cover.

C - Drill a 5/8" diameter hole (behind 13) in glass stop at the appropriate position (for the worm gear shaft 1 according to Unicel's approved shop drawings).

D - Install setting blocks 12 under the metal plates glued to the unit. Make sure they are sufficiently rigid to secure glass panel into its permanent position.

E - Install the Vision Control® panel 9 in the opening which must be level, plumb, square and in plane. Make sure the worm gear shaft 1 is centered in the 5/8" hole drilled in step C.

F - Where necessary, install aluminum supporting block 13 by securing with screws.

G - Screw the oval plate 7 coming with the plastic washer 14, the crank 5 and shaft extension 8 into the the frame with screws 6.

H - Tighten the set screw of the crank handle 5 if loose.